2-JAW PARALLEL GRIPPERS **SERIES GEP1400**

PRODUCT ADVANTAGES



"The robust"

Proven T slot guide

This established and proven guiding technology stands for the highest process reliability like no other

Integrated position sensing

You can detect the gripper status safely via the motor current using your control system

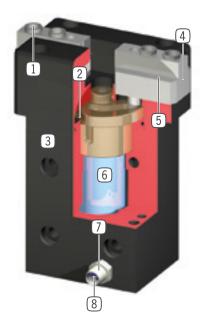
The simplest activation

The included control unit is controlled easily via plus and minus buttons, while you can optionally adjust the gripping force using the potentiometer

> SERIES CHARACTERISTICS

| Installation size | | Version | |
|--|---|---------|---|
| GEP140X | | С | 0 |
| I/O Digital I/O | • | • | • |
| External gripping | | • | |
| Internal gripping | | | • |
| 5 million maintenance-free cycles (max.) | • | • | • |
| IP 52 IP52 | • | • | • |

BENEFITS IN DETAIL



1 Removable centering sleeves

- quick and economical positioning of the gripper fingers

2 Positively driven curve disc

- synchronized the movement of the gripper jaws
- high force transfer
- rapid stroke and force stroke (version with 6 mm stroke per jaw)

(3) Robust, lightweight housing

- Hard-coated aluminum alloy

4 Gripper jaw

- hardened steel
- individual gripper finger mounting

(5) Guide

- precise T-Slot guide for high forces and moments capacity

6 Drive

- electric drive by 24 VDC step motor

7 Position sensing

- measured at the end of stroke via power increase on the motor

8 Energy supply

- standardized interface M8 round plug
- signal control line (use only cable without diode)

► TECHNICAL DATA

| | Stroke per jaw | Gripping force | Weight | IP class |
|-------------------|----------------|----------------|--------|----------|
| Installation size | [mm] | [N] | [kg] | |
| GEP1402 | 2 | 140 | 0.3 | IP52 |
| GEP1406 | 6 | 350 | 1 | IP52 |

► FURTHER INFORMATION IS AVAILABLE ONLINE



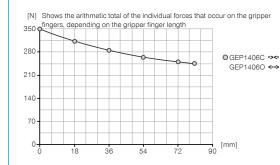
All information just a click away at: www.zimmer-group.com. Find data, illustrations, 3D models and operating instructions for your installation size using the order number for your desired product. Quick, clear and always up-to-date.

2-JAW PARALLEL GRIPPERS **INSTALLATION SIZE GEP1406**

▶ PRODUCT SPECIFICATIONS



Gripping force diagram



Forces and moments

Displays static forces and moments that can also have an effect, besides the gripping force.



| Mr [Nm] | 30 |
|---------|-----|
| Mx [Nm] | 30 |
| My [Nm] | 20 |
| Fa [N] | 500 |

► INCLUDED IN DELIVERY



4 [piece] Centering Disc DST40800



1 [piece] ELEGR04

► RECOMMENDED ACCESSORIES



CONNECTIONS / OTHER



CONNECTIONS / OTHER



KAG500

Plug-in connector Straight Cable 5m - Socket M8 (female)



KAW500

Plug-in connector Angled Cable 5m - Socket M8 (female)

| | Technical data | |
|---|----------------|----------|
| Order no. | GEP1406C | GEP1406O |
| Stroke per jaw [mm] | 6 | 6 |
| Gripping force in closing (adjustable) max. [N] | 350 | |
| Gripping force in opening (adjustable) max. [N] | | 350 |
| Closing time [s] | 0.4 | 0.4 |
| Opening time [s] | 0.4 | 0.4 |
| Repetition accuracy +/- [mm] | 0.1 | 0.1 |
| Voltage [V] | 24 | 24 |
| Max. current regulable by potentiometer [mA] | 210 | 210 |
| Operating temperature min. [°C] | 5 | 5 |
| Operating temperature max. [°C] | +80 | +80 |
| Protection to IEC 60529 | IP52 | IP52 |
| Weight [kg] | 1 | 1 |

